

## MAJOR SERVICE I MAINTENANCE CHECK LIST

Service Description
Road test car for initial driving impressions. Check for proper engine performance, handling characteristics and transmission engagement. Test brake system for proper ABS engagement and absence of pulling or shimmy. Check for road noises, suspension vibration, squeaks and rattles. Check basic operation of cruise control.
Perform complete electronic diagnostic systems test. Interrogate and read out any existing faults in DME (digital motor electronics), EGS (electronic transmission control), EWS (electronic drive-away protection), ABS/ASC/DSC (anti-lock braking system/all season traction/dynamic stability control), ZKE (central body electronics), IKE/KOM (instrument cluster), IHKA (automatic heating and air conditioning) and SRS/MRS (airbag/multiple restraint system), etc.
Inspect engine seals and gaskets for oil seepage, clean and determine source of leaks as needed.
Pressure wash engine and compartment (after inspection for oil leaks). Includes remove, dry out and protect specific engine electrical connections.
Perform top up of Urea fluid and reset system (diesels only).
Change oil and filter at operating temperature; check level and condition of existing oil.  ☐ Option: Specific oil request by customer:
Inspect transmission seals and gaskets for seepage (automatic and manual); clean and determine source of leaks as needed.
Inspect rear driveshaft U-joints/CV joints for wear.
Inspect condition of rear driveshaft center bearing for sagging and correct preload.
Examine condition of rear axle mount including retorque mounting bolts, and inspect for signs of cracking in differential mounting body at cross frame support.
Examine rear axle shaft seals for gear oil seepage.
Examine rear stub axle seals for grease seepage.
Inspect condition of inner and outer CV joints and boots on rear half shafts. Report signs of cracking or seepage (grease).
Retorque rear crossmember bolts and inspect condition of rear crossmember mounts for sagging or splitting.
Test upper and lower rear control arm joints and bushings for wear.
Test trailing arm pivot joints/forward bushings for wear, if applicable to model.
Test condition of rear shocks for proper compression and rebound. Inspect for external leaks or internal leak down. Check condition of shock tower mounts. Inspect body tower area for split rubber, cracking, or metal fatigue.

Test rear suspension link arms for play which may affect alignment settings.
Examine front suspension for split seals, worn bushings, and bent or damaged components which may affect handling and/or alignment.
Check condition of front suspension/steering ball joints including sway bar linkage joints, thrust arms, control arms, tie rods, and center link.
Retorque steering shaft U-joint connection clamping bolts and steering gear mounting. Check for play in U-joints and condition of hardy disc (steering coupling).
Measure front wheel bearings for play. If evident, check bearings for signs of water contamination and replace sealing cap if needed.
Measure lateral and radial runout in each wheel.
Test operation of RDW system (low tire pressure warning), if equipped.
Set all tires pressures, including spare tire. Check condition of tires and tread for uneven wear or punctures.
LF: RF: LR: RR: S:
Test operation of M-Mobility unit, if equipped.
Check for proper installation of jack/lug wrench and account for proper tools and supplies in tool kit, if equipped.
Test condition of front shocks for proper compression and rebound. Inspect for external leaks or internal leak down. Check condition of shock tower mounts for split/collapsed rubber or worn/binding pivot bearing.
Test springs for fatigue. Includes measure ride height:  Left front: Right front:
Left rear: Right rear:
Top up power steering reservoir level and check fluid for burnt or poor condition. Flush is advised every 30,000 miles.
Retighten power steering system hose clamps and fittings. Inspect for any leaking seal rings, hoses, pump, and steering gear.
Retorque engine mounts and check condition of rubber for cracking or sagging.
Resecure exhaust system bolts and sealing flanges; check condition, position, and mounting of exhaust system; and check rubber hanger for cracking or sagging.
Visually inspect clutch master cylinder, slave cylinder, hoses, and lines for leaks (manual).
Check operation of shifting, inspect for wear in cable (automatic) or linkage (manual).
Test SMG function and adaptation for GT1, if equipped.
Top up level of brake and clutch fluid in reservoir. Flush is required to remove moisture build-up in the brake/hydraulic system, and is advised every year in Houston due to the high humidity levels.
Examine brake lines/hoses and connection for seepage, damage, or distortion.
Check parking brake for proper engagement. Adjust if needed.
Visually inspect brake calipers for worn slider pins and/or split piston seals. Retorque brake caliper mounting bolts.

Measure thickness of brake pads remaining:
Front:mm () % worn Rear: mm () % worn
Measure thickness of brake rotors (if pads are worn more than 80%):
Front: ( Minimum spec) Rear: ( Minimum spec)
Examine engine belts for cracking. Inspect tensioning adjustment pulleys for wear and tensioner pistons for correct preload on belts.
Visually inspect fuel tank, lines, and connections for seepage or under-carriage damage. Report hoses older than 7 years or visually cracking.
Tighten fuel line connections at fuel pump and pick up units. Includes removal and installation of back seat and/or fuel pump access hatch. Report seepage around pick up unit/gasket.
Retighten fuel line clamps under car and connection in engine compartment.
Visually inspect injection rail, injectors, and fuel pressure regulator for seepage.
Replace fuel filter(s). Includes drain in a reverse direction through a 4-micron strainer to check for signs of contaminants.
Inspect condition of vacuum hose to remote fuel pressure regulator.
Inspect engine cooling system aluminum flanges under hose connection for signs of corrosion or hose damage.
Check all engine cooling system plastic hose connections and flanges for signs of seepage due to embrittlement. Advise of age and condition of parts for future attention as needed.
Pressure test engine cooling system and all connections, tighten clamps, and check all hoses for seepage. Top up coolant level and test for correct concentration.
Test efficiency of engine cooling system including test radiator heat dissipation, thermostat operation, and proper flow through system. Flush is required every three years to prevent corrosion damage.
Test engine fan clutch for proper operating engagement at operating temperature to provide adequate air flow through radiator. Test for disengagement at higher RPM to prevent excessive drag on engine.
Text auxiliary fan with engine at operating temperature at idle for proper operation of normal and high speeds. Includes bypass temperature switch to simulate overheat situation and engage air conditioning system to text auxiliary fan based on system pressures.
Remove and clean battery terminals and battery posts. Inspect for acid seepage around posts. Treat connections with terminal protector.
Clean ground cable connection at chassis from battery and engine ground at frame rail.
Visually inspect battery condition and fitment. Verify vent tube function. Note: For non-sealed batteries, add distilled water as required.
Battery type: Battery brand: Battery date:
Inspect and test all fuses. Include replace weak or high-use fuses.
Perform electrical system/load tests:
Alternator: ampV Starter: ampV Battery: V sec

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	Check operation of windshield washer system (front and rear, if equipped). Includes inspect reservoir and hoses for leaks, and nozzles for proper spray pattern and position.	
	Resecure both wiper arm stalk retaining nuts to prevent spline slippage.	
	Check wiper blades (front and rear, if equipped) for proper cleaning and condition.	
	Adjust wiper blades as needed to prevent "wiper chatter."	
	Test operation of AIC (automatic interval control/rain sensor), if equipped.	
	Test oil filler cap for proper sealing. Replace seal or cap as needed.	
	Clean and lubricate bearing points of throttle linkage including return springs.	
	Electronically test synchronization of MDK unit and throttle sensor (1999 and newer).	
	Tighten hose clamps on throttle housing, intake plenum, air collector, and air mass meter.	
	Inspect intake boot, engine breather hoses, and crankcase breather system for proper sealing or signs of cracking, splitting, or brittle plastic components.	
	Perform engine vacuum test:	
	inVc at idle:	
	Replace air filter(s) including debris from housing(s), and check for proper fitment of inlet ducting to air box.	et
	Test function of cold start and warm-up operation.	
	Verify proper secondary air injection system function, including inspect vacuum and pressure hoses for cracking or leakage. Test operation of air limit valve for signs of sticking (due to carbon buildup).	
	Electronically test function of oxygen sensors including pre-catalytic converter and post catalytic converter sensor operation.	
	Scope engine including read out live engine data for nominal specs and adaptive fuel trim.	l.
	Test fuel evaporation control system for proper operation and saturation levels.	
	Measure fuel injection system emission output from exhaust (for cars 1995 and older):  Bank 1: CO% HCppm CO2% O2 NOX AF Ratio  Bank 2: CO% HCppm CO2% O2 NOX AF Ratio	
	Check operation of lighting equipment including headlights, fog lights, turn signals, taillights, side marker lights, and parking lights. Replace bulbs of questionable age, clean and secure suspect connections. Check for burnt or corroded sockets.	1
	Check stalk control for proper turn signal and headlight flash.	
	Test operation of ALC (automatic light control system – 9/01 and newer), if equipped.	
	Check operation of both horns.	
	Adjust headlight settings as needed. Check headlights for broken aiming tension rods.	
	Check instrument cluster and dash illumination.	
	Test operation and illumination of all standard dash warning systems and check control system.	

Check headliner and partial shelf material for sagging and for secure mounting of A, B, &

Retorque seat mounts and panels.

C pillar trim.

considerations.